

Thursday, September 18, 2014 3:00:48 PM

Page 1

Stop \*NR2\*

110	0.00
-----	------

0.00

0.00

10 0 J.L.L.  
14/11/04

**DAS  
20  
9-89**

0.00

## Memo

0.00

10      0      J.C.L.  
64/11/06

**DAS  
20  
9-89**

0.00

## Memo

0.00

Id ~~0~~ JCL  
14/11/00

**DAS  
20  
9-89**



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**Reference:**

Stop **\*NR2\***

[illegible]







Work Order ID 124657

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\*124657\*

Page 4

Item ID: 41228-700-011-003

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bracket

Start Date: 9/18/2014 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 9/18/2014 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	QC5- Inspect part completeness to step on W/O	0.00				(10)			DAS 38 9-89
*200*									

QC

Memo

0.00

Quality Control

NOV 28 2014

210	Identify as per dwg & Stock Location: <del>QA</del>	0.00							DAS 46 9-89
-----	-----------------------------------------------------	------	--	--	--	--	--	--	-------------------

\*210\*

Packaging

Memo

0.00

Packaging

(10x)

DEC 02 2014

220	QC21- Final Inspection - Work Order Release	0.00							
-----	---------------------------------------------	------	--	--	--	--	--	--	--

\*220\*

QC

Memo

0.00

Quality Control

14/12/10

WF

14-12-03





# Picklist Print

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Page 1

Work Order ID: 124657

**\*124657\***

Parent Item: 41228-700-011-003

**\*41228-700-011-003\***

Parent Item Name: Bracket

Start Date: 9/18/2014

Required Date: 9/18/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 14.09.18 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3A1.0X1.5X12 5		Purchased		No			f	72.0000		1			

**\*M2024T3A1 0X1 5X125\***

**\*\***

J.C.-L. 14/11/04

Angle 2024T3511 1.0x1.50x .125w

Location Loc Qty Loc Code

MAT028 130 691

72

0.997

121697

72

MS90298-2

Purchased

No

Each

10.0000

10

**\*MS90298-2\***

**\*\***

RECEPTACLE

Location Loc Qty Loc Code

CA

10

M129682

10

10

KC 14/12/03

(Not pull off the system)

(This back only)

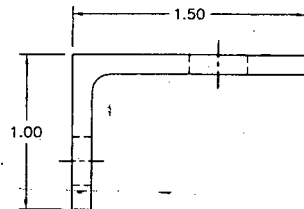
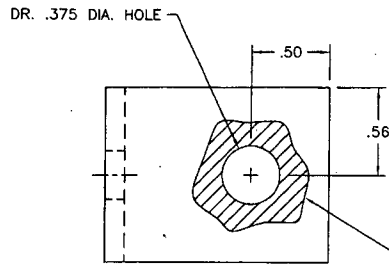




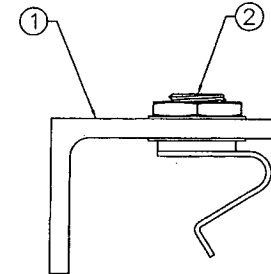
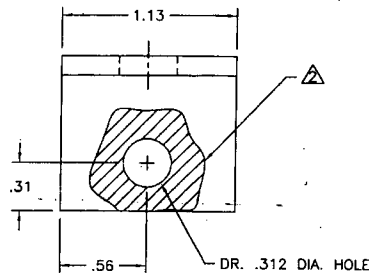


SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY -  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 124657 MJS

1409-18



-003 BRACKET



-001 ASSY

△ WIRE BRUSH HOLES, BOTH SIDES TO BARE METAL  
IN ACCORDANCE WITH MIL-B-5087.

△ FINISH IN ACCORDANCE WITH ERA PROCESS SPECIFICATION  
NO. 4003, 4004 & 4006.

NOTES:

1	2	MS90298-2	RECEPTACLE					
1	1	-003	BRACKET	.125 x 1.0 x 1.5 L x 1.13 LG	2024-T3511 ALUM.	QQ-A-200/3		
		-001	ASSY					
		-001 FND NO.	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC	ZONE
LIST OF MATERIAL								
PROPRIETARY RIGHTS NOTICE THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. NO DISCLOSURE, REPRODUCTION OR USE OF THESE DATA FOR ANY PURPOSE IS FORBIDDEN WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.				UNLESS OTHERWISE SPECIFIED X.1.1 XOL±.03 XOX±.010 ANGLES ±.1/2°		DRFTSMAN D. NELSON 9/22/99 CHECK STRESS PROOF ENGR. HEAT TREAT FINISH		
-001 2 41228-700-001				TITLE GROUNDING BRACKET ASSY		DWG. SIZE C SCALE 2:1 DWG. NO. 41228-700-011 REV. IR		
NEXT ASSEMBLY				Era Aviation, Inc.				



## Jean-Luc Menard

**From:** Roberto Fuentes  
**Sent:** November-05-14 9:47 AM  
**To:** Jean-Luc Menard  
**Cc:** Kevin Cadieux; David Duval; Mario Poulin  
**Subject:** RE: 41228-700-011 brackets for 412 AUX TANK

It is acceptable. ;

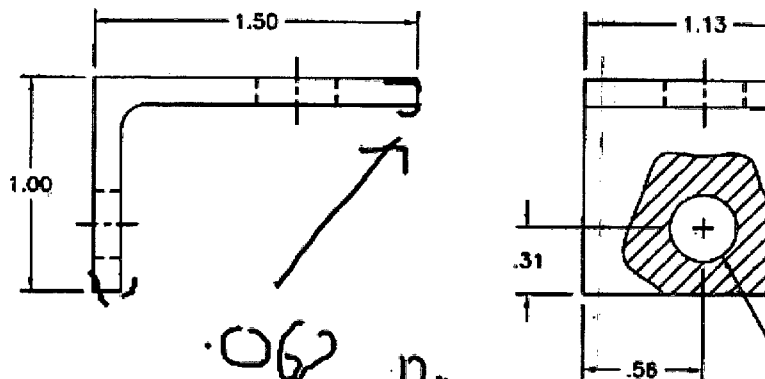
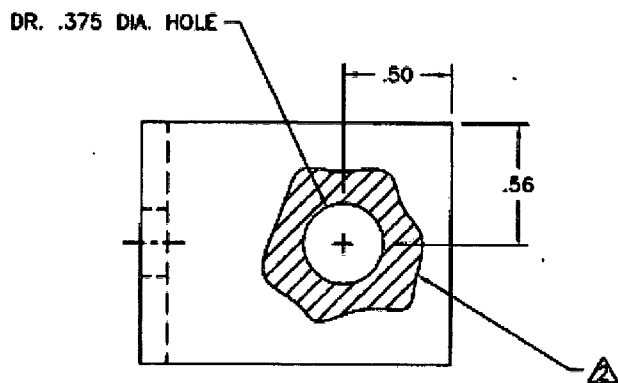
Roberto

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**From:** Jean-Luc Menard  
**Sent:** November-05-14 7:33 AM  
**To:** Roberto Fuentes  
**Cc:** Kevin Cadieux; David Duval; Mario Poulin  
**Subject:** 41228-700-011 brackets for 412 AUX TANK

Hi Roberto,

We received the raw extrusion for these brackets and the material (Angle) came in with a rad on the outer edges, is this acceptable?



.062 RAD

-003 BRACKET

